

DTAS 10th ANNIVERSARY CONFERENCE

24th AUGUST 2020





AGENDA

- 14.00** Welcome and “DTAS – The First Ten Years” history
Gary Elkington - Chair of the DTAS Management Committee
- 14.10 Presentation from Volvo
John Comer – Head of Product Management
- 14.20 Scheme overview to include: Annual Fees, Changes in Membership, Main reasons for non-compliance failures, revisions to Operating Protocol, HACCP Review, New Assessors, Training Days
Ian Wakeling – Scheme Administrator
- 14.35 DTAS Harmonisation Group update
Robin Shipton – First Milk
- 14.50 New Red Tractor Assurance Dairy Standards / Helpline / On-farm issues
Kate Cross – Red Tractor
- 15.05 Revisions to DTAS Standards – to review changes introduced for Version 10: April 2020 to March 2021
Paul Charlton – Charlton Agricultural Solutions
- 15.20 Farm Collection in Ireland
Adrian Currie – Dale Farm
- 15.35 Metering technology update
Ian Greenwood – Gardner Denver UK
- 15.45 Closing comments and final questions - *Gary Elkington*
- 15.50** **CLOSE**

DTAS 10th ANNUAL CONFERENCE 2020

DTAS – The First Ten Years

Gary Elkington

Chair of the DTAS Management Committee



ORIGINS

- Core Red Tractor proposition is for farm to fork assurance
- Assured Dairy Farms (which became Red Tractor Farm Assurance Dairy Standards) covered up to the farm gate
- Processing was covered by standards from British Retail Consortium
- **No assurance scheme for haulage of milk and milk fractions**
- Agreed between Dairy UK and ADF that a scheme should be established

Dairy Transport Assurance Scheme working group formed in February 2009 by Dairy UK

- Tim Hampton (Chairman) Milk Link
- Richard Beattie First Milk
- Willie Callaghan Robert Wiseman Dairies
- Paul Charlton Milk Link
- Linda Clow Arla Foods
- Stan Coleman Arla Foods
- Gary Elkington Milk Link
- Andrew Gaskell Müller Dairies
- Geoff Knaggs Wincanton
- Chris Swain Dairy Crest
- Peter Dawson Dairy UK





OBJECTIVE

It was agreed that the objective of the working group would be to create an assurance standard covering the transport of raw milk without unnecessary refinements or imposing unjustifiable costs.

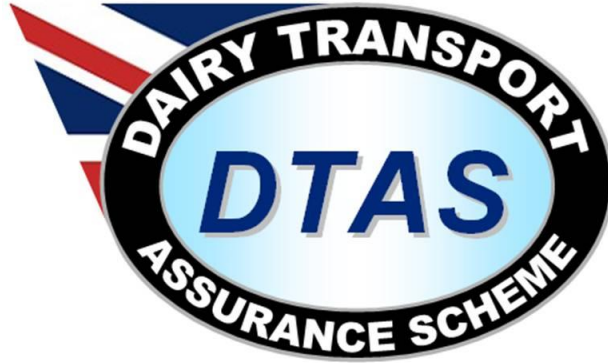


KEY DATES

Feb 2009	DTAS Working Group formed
9 Jul 2010	“Dairy UK Tanker Cleaning Code of Practice: Dairy Operations” launched
14 Sep 2010	DTAS launched at the Volvo Centre Warwick
1 Oct 2010 - 31 Mar 2011	Milk purchasers and hauliers assess their own depots and rectify non-compliances
1 Mar 2011	Version 1 of DTAS Scheme Standards introduced - http://www.dairytransport.co.uk/
Mar 2011	Dairy UK / DTAS Codes of Practice on Milk Tanker Design published
Mar 2011	First assessors appointed and they assume responsibility for assessments
Oct 2011	Launch of the website
27 Oct 2012	First Random Audit undertaken at Bibby Distribution, Aspatria
Feb 2015	Launch of “Dairy UK Guidance on Safe Systems for Working at Height on Milk Tankers” document
2 Sep 2015	First DTAS Review Day held at Dairy Crest Severnside To complete an end to end review of the DTAS Scheme operating model with a view to identifying where improvements can be made and identifying priority items.
28 Sep 2016	Second DTAS Review Day held at Müller Milk & Ingredients, Droitwich Spa Including review of Scheme Protocol and financial review
22 Mar 2017	First DTAS Awareness Course held
12 Mar 2019	First meeting of DTAS Harmonisation Group
19 Mar 2020	Temporary suspension of physical audits due to Covid-19 pandemic
1 Sep 2020	Resumption of DTAS physical audits



DTAS / RED TRACTOR



Since 1 April 2015, it has been a requirement that all dairy products carrying the Red Tractor logo have to use milk that has been hauled by a DTAS approved haulier.



NON-COMPLIANCE DATA

	2011/12	2012/13	2013/14	2014/15	2015/16	2016/17	2017/18	2018/19	2019/20
Depots Inspected	55	61	60	69	82	81	75	89	82
Non Conformances	335	187	266	276	268	264	252	209	196
Non-Conformance Rate	11.3%	5.5%	7.6%	6.9%	5.6%	5.5%	5.4%	3.7%	3.8%

MAIN REASONS FOR NON-COMPLIANCE

Scheme Year 2011/12

Standard		% non-compliant
B1.4	Securing unattended tankers	30.9
J1	Contingency procedures	30.9
G1.1	Coverage of training	29.1
C10	On-site CIP	27.3
E3	Registration with authorities	27.3
C12	Third-party CIP	25.5
G1.2	Regularity of training	25.5
D3	Milk testing	21.8
D2	Hygiene facilities	20.0
H1	Presence of HACCP	20.0

Depots inspected	55
Non Conformances	335
Non-conformance rate	11.3%

Scheme Year 2013/14

Standard		% non-compliant
B1.4	Securing unattended tankers	28.3
C10	On-site CIP	25.0
C12	Third-party CIP	20.0
G1.2	Regular training	20.0
G3.1	Health screen policy	18.3
C12	CIP flow rates	16.7
G1.1	Training of DTAS Standards	16.7
B5.2	Samples handling and storage	15.0
G3.2	Staff at risk policy	15.0
B8.2	Rejection procedures	13.3

Depots inspected	60
Non Conformances	266
Non-conformance rate	7.6%

Scheme Year 2019/20

Standard		% non-compliant
A3.1	Comprehensive traceability for all loads	16.1
D5.1	Securing unattended tankers	15.9
D2.1	Sample handling and storage	12.2
D1.3	Tanker hygiene monitoring	11.0
C2.1	Metering equipment	9.8
A4.5	Onsite CIP procedures re tanker cleaning	8.5
A1.4	Self audits	7.3
A4.2	Provision of hygiene facilities on site	7.3
B1.3	Staff training	7.3
B1.4	Training review	7.3
C2.3	Calibration of temperature probes	7.3

Depots inspected	82
Non Conformances	196
Non-conformance rate	3.8%



FOUNDING MEMBERS – 2011/12

ASSOCIATED MILK PURCHASERS (8)

Arla Foods	Dairy Crest Ltd
First Milk Ltd	Meadow Foods Ltd
Milk Link Ltd	Müller
OMSCo	Robert Wiseman Dairies

ASSOCIATE MEMBERS (5)

C.I.P. Services Ltd	Crossland Tankers
Piper Systems Ltd	Sayers Road Tankers Ltd
Systemic UK Ltd	



CURRENT MEMBERS – 2020/21

ASSOCIATED MILK PURCHASERS (9)

Arla Foods	County Milk Products Ltd
First Milk Ltd	Fresh Milk Company
Glanbia Cheese	Meadow Foods Ltd
Müller Milk & Ingredients	OMSCo
Saputo Dairy UK	

ASSOCIATE MEMBERS (18)

ADL Associates (Warwick) Ltd	Bridgwater Tankwash Ltd	C.I.P. Services
The Cool Ice Box Company Ltd	Cross-Tank Solutions Ltd	Crossland Tankers
David Starkey Ltd	Gardner Denver Ltd	GEA Process Technologies Ireland Ltd
G Magyar	SA Kiowa Ltd	Meller Flow Trans Ltd
Piper Systems Ltd	Sayers Road Tankers Ltd	Systemic UK Ltd
TCL Tanker Rental Ltd	TIP Europe Ltd	Tor Trucks Ltd



FOUNDING HAULIER MEMBERS (27) – 2011/12

	No of depots		No of depots
Abbey Logistics Group	1	Lloyd Fraser	6
A.J. Dairies	1	A.E. Rodda & Son Ltd	1
Arla Foods	4	Mansel Davies & Son Ltd	1
Armstrong	1	TP Niven	1
Atchison Topeka Transport Ltd	1	Owen Evans (Transport) Ltd	1
Bannatyne Motors	1	Pattemores Transport Ltd	1
S J Bargh Ltd	3	B & I Spencer	1
Bibby Distribution Ltd	7	Torrige Vale Ltd	1
Conway Bailey Transport	1	Turners (Soham) Ltd	3
Dennis Distribution	1	Ulpha Dairy Transport	2
G Easton & Son Ltd	2	J H Willis Ltd	1
Andrew Graham	1	Wincanton Group	6
Gregory Distribution	6	Robert Wiseman Dairies	6
John Budge Haulage	1	TOTAL	62



CURRENT HAULIER MEMBERS (61) – 2020/21 (1)

	No of depots		No of depots
A.J. Dairies	1	Alvis Contracting LLP	1
Arla Foods	5	Wm Armstrong Ltd	1
J&J Bannister (Evesham) Ltd	1	SJ Bargh Ltd	2
Buckley Farm Dairy	1	Chew Valley Dairy	1
Conway Bailey Transport	1	Cotteswold Dairy Ltd	1
Creamline Dairies	1	Dale Farm Cooperative	2
Dales Dairies	1	Dalton Livestock	1
Dennis Distribution	1	DFDS Logistics	1
G. Easton & Son Ltd	2	Edwards Transport (Shropshire) Ltd	1
Embleton Hall Dairies	1	Frazer Haulage Ltd	1
GEM Green (Haulage) Ltd	1	Graham's The Family Dairy Ltd	1
Gregory Distribution Ltd	5	Hayfields Dairy	1
Isle of Man Creamery	1	Jacksons Dairies Ltd	1
John Mackirdy Ltd	1	W.A. Keen Transport	1
M Keys Transport Ltd	1	Lancashire Farm Dairies Ltd	1
R Leigh (Loggerheads) Ltd	1	Llaeth Cymreig Cyf	1



CURRENT HAULIER MEMBERS (61) – 2020/21 (2)

	No of depots		No of depots
Lloyd Fraser Ltd	6	Long Clawson Dairy Ltd	1
Lowcock Transport	1	Mansel Davies & Son Ltd	1
Mark Hunter Ltd	1	MilkTrans	1
M.J. Refrigeration Transport Ltd	1	Montgomery Tank Services	1
Müller Milk & Ingredients	4	TP Niven	3
North Lakes Foods	1	Owen Evans (Transport) Ltd	1
Parkham Farms Ltd	1	Pattemores Transport Ltd	1
Paynes Dairies	1	Rivermead Dairy Ltd	1
Seaways Services (UK) Ltd	1	G & J Shuttleworth	1
Sitra Group	1	South Caernarfon Creameries	1
St Helen's Farm	1	Trewithen Dairy	1
Turners (Soham) Ltd	1	H Walker & Son	1
Welch Hire Ltd	1	JH Willis Ltd	1
Wilson of Kendal Ltd	1	Wincanton Group	4
Yew Tree Dairy	1	TOTAL	85



DTAS MANAGEMENT COMMITTEE 2020

Arla Foods (Chair)

Arla Foods
County Milk Products
Dale Farm
First Milk
Gregory Distribution
Independent Assessor
Lloyd Fraser
Meadow Foods
Müller
Müller
TP Niven
Red Tractor Assurance
Saputo Dairy UK
S J Bargh
Wincanton (Vice-chair)
Wincanton
DTAS Management Committee
Secretariat
Dairy UK Scheme Administrator

Gary Elkington

Rowena Marshall
Jamie Howard
Adrian Currie
Robin Shipton
Phil Forder
Paul Charlton
Paul Deeprise
Ian Critchley
Chris Swain
Alan Wells
John Whitelaw
Kate Cross
Wayne Griffiths
Andrew Flanagan
Keith Lawrence
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CELEBRATING 10 YEARS OF FARM TO PACK ASSURANCE OF THE DAIRY SUPPLY CHAIN

The Dairy Transport Assurance Scheme (DTAS) is proud to celebrate its first 10 years of providing assurance to milk purchasers and consumers that the transport of raw milk and milk fractions meets food safety requirements, recognised industry good practice and specific customer needs.

